



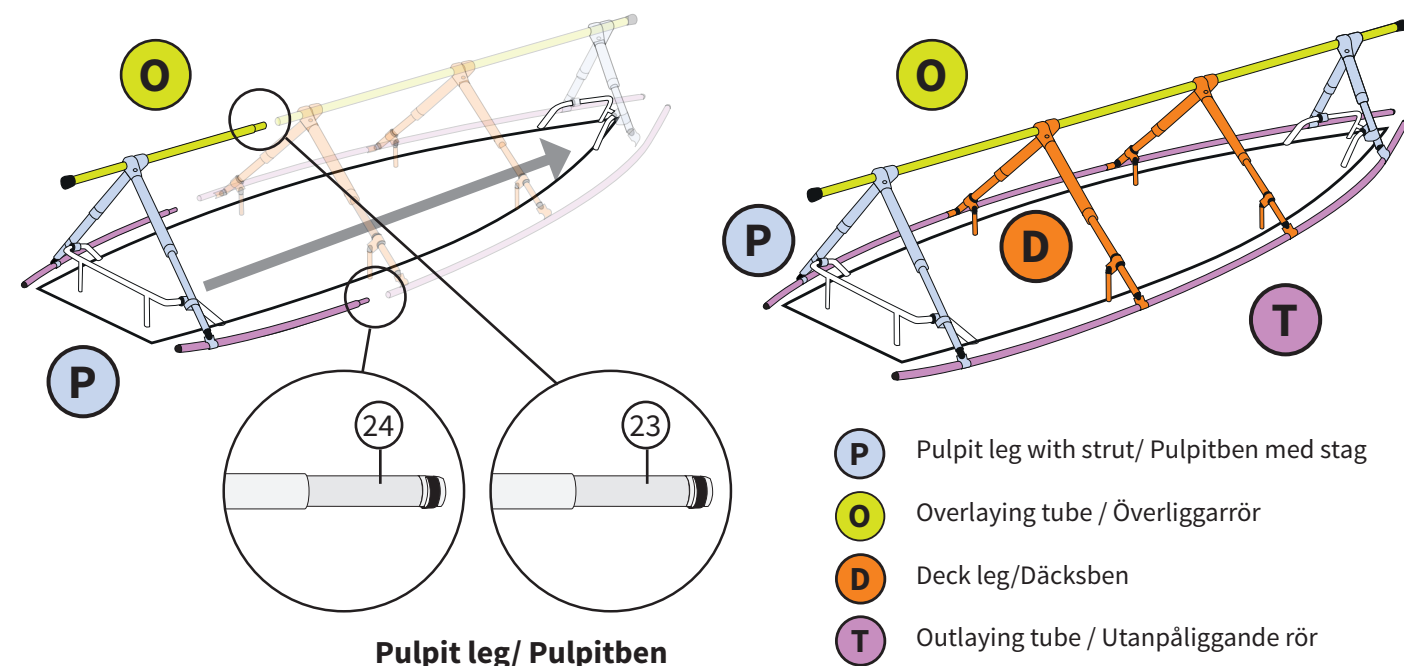
Outlaying frame - Mounting instructions

NOA - a Boatsystem Group brand

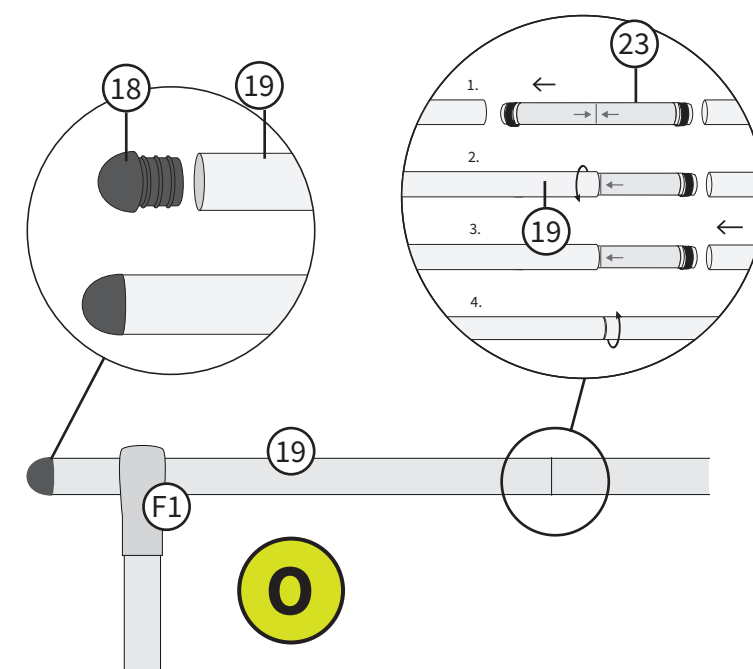
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Start

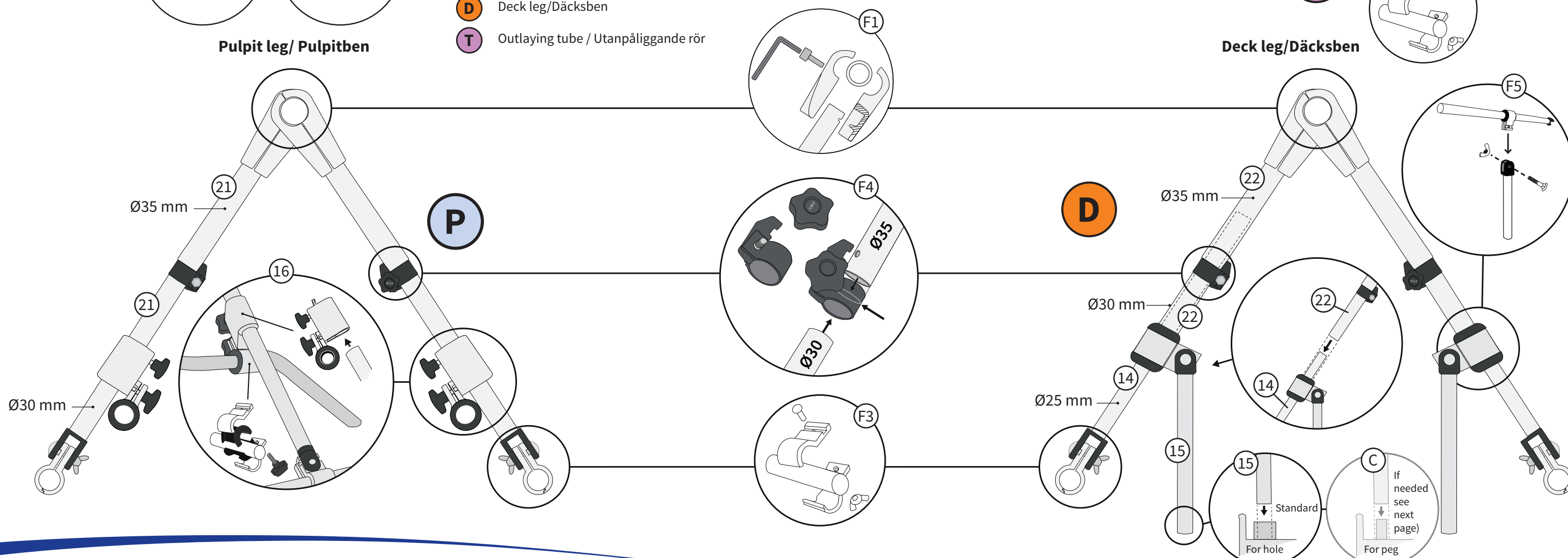
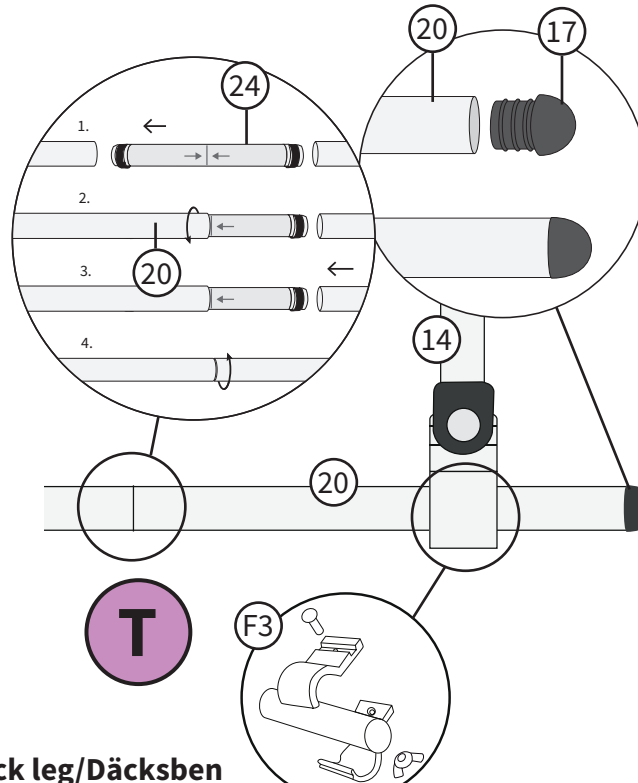
Start building the pulpit frame by mounting the rear pulpit leg pair and an overlaying tube section. Continue to build the frame, one leg pair at a time and overlaying tubes as well. The legs should be spread evenly along the frame. / Börja bygga ställningen med att montera det bakre pulpitbenparet och ett överliggarrör. Fortsätt att bygga ställningen, ett benpar i taget med överliggare likaså. Benen ska vara utspridda på jämnt avstånd längs med ramen.





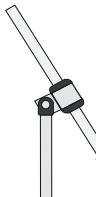







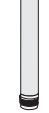
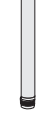



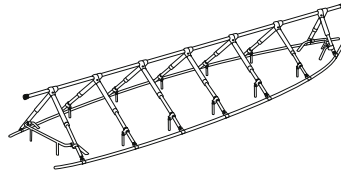
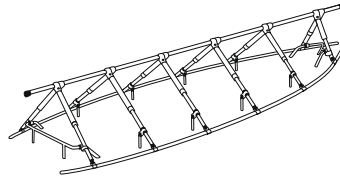
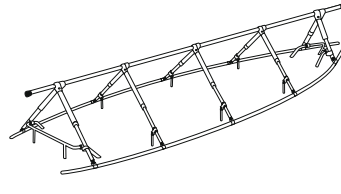
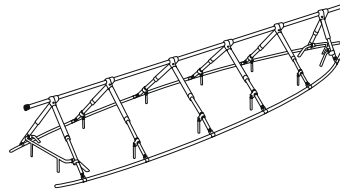
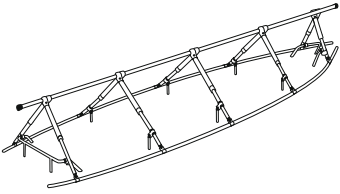
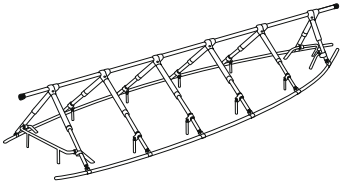
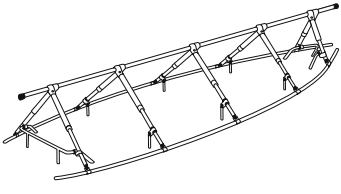
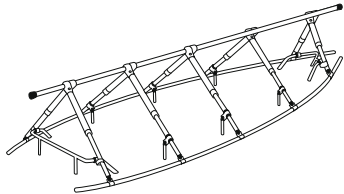
Overlaying tube / Överliggarrör



Outlaying tube / Utanpåliggande rör







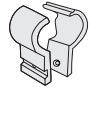




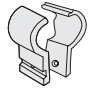





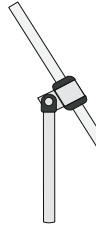



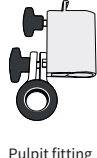


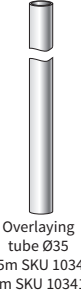








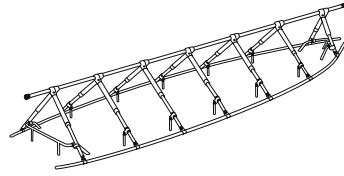
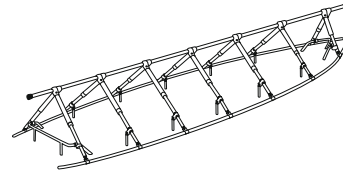
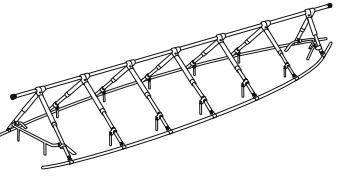
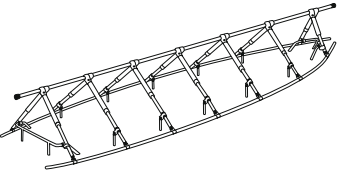
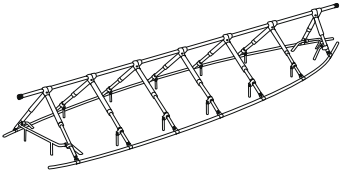
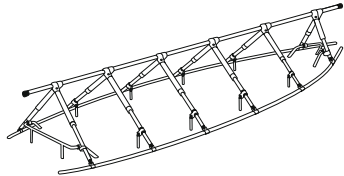
<div><div></div><div>T-connection ø35 mm SKU 10351</div></div> <div><div>1</div><div>2</div><div>3</div></div>	<div><div></div><div>NOA-Fitting Ø25 mm SKU 10802</div></div> <div><div>4</div><div>5</div><div>6</div><div>7</div></div>	<div><div></div><div>Outlaying NOA-Fitting Ø30 mm SKU 10305</div></div> <div><div>4</div><div>5</div><div>6</div></div>	<div><div></div><div>Telescopic lock plastic SKU 10360</div></div> <div><div>11</div><div>12</div><div>13</div></div>	<div><div></div><div>Outlaying stanchion SKU 10302</div></div> <div><div>14</div><div>15</div></div>	<div><div></div><div>Pulpit fitting SKU 10304</div></div> <div><div>16</div></div> <div><div></div><div>End plug Ø30 SKU 11524</div></div> <div><div>17</div></div> <div><div></div><div>End plug Ø35 SKU 11525</div></div> <div><div>18</div></div> <div><div></div><div>Overlaying tube Ø35 2,5m SKU 10340 2m SKU 10341</div></div> <div><div>19</div></div> <div><div></div><div>Outlaying tube Ø30 2 m SKU 10534 2,5 m SKU 10535</div></div> <div><div>20</div></div> <div><div></div><div>Telescopic leg Ø35+30</div></div> <div><div>21</div></div> <div><div></div><div>Telescopic leg Ø35+30</div></div> <div><div>22</div></div> <div><div></div><div>Overlaying lock SKU 10356</div></div> <div><div>23</div></div> <div><div></div><div>Outlaying lock SKU 10361</div></div> <div><div>24</div></div> <div><div></div><div>Stanchion connector SKU 10371</div></div> <div><div>C</div></div>	<div>Optional stanchion bases for peg (not included)/ Valfría stölpur för tapp (ingår ej)</div> <div><div>C</div></div>
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8m (8/3<3,3m)		art nr 10403	9m (9/3<3,3m)		art nr 10413	9m (9/4<3,3m)		art nr 10414	10m (10/3<3,7m)		art nr 10423
Part BOX 1/3			Part BOX 1/3			Part BOX 1/3			Part BOX 1/3		
19 Overlaying tube (Ø35)			19 Overlaying tube (Ø35)			19 Overlaying tube (Ø35)			19 Overlaying tube (Ø35)		
2 m x4			2 m x2			2 m x2			2 m -		
2,5 m -			2,5 m x2			2,5 m x2			2,5 m x4		
23 Overlaying lock x3			23 Overlaying lock x3			23 Overlaying lock x3			23 Overlaying lock x3		
20 Outlaying tube (Ø30)			20 Outlaying tube (Ø30)			20 Outlaying tube (Ø30)			20 Outlaying tube (Ø30)		
2 m x8			2 m x4			2 m x4			2 m -		
2,5 m -			2,5 m x4			2,5 m x4			2,5 m x8		
24 Outlaying lock x6			24 Outlaying lock x6			24 Outlaying lock x6			24 Outlaying lock x6		
BOX 2/3			BOX 2/3			BOX 2/3			BOX 2/3		
21 Tubes for pulpit/pushpit legs			21 Tubes for pulpit/pushpit legs			21 Tubes for pulpit/pushpit legs			21 Tubes for pulpit/pushpit legs		
Ø35 Ø30 (fork end fittings)			Ø35 Ø30 (fork end fittings)			Ø35 Ø30 (fork end fittings)			Ø35 Ø30 (fork end fittings)		
0,6 m + 1,5 m x2			0,6 m + 1,5 m x2			0,6 m + 1,5 m x2			0,6 m + 1,5 m x2		
0,9 m + 1,5 m x2			0,9 m + 1,5 m x2			0,9 m + 1,5 m x2			1,25 m + 1,5 m x2		
22 Tubes for deck legs			22 Tubes for deck legs			22 Tubes for deck legs			22 Tubes for deck legs		
Ø35 Ø30			Ø35 Ø30			Ø35 Ø30			Ø35 Ø30		
0,9 m + 0,9 m x2			0,9 m + 0,9 m x2			0,9 m + 0,9 m x2			1,25 m + 0,9 m x2		
0,9 m + 1,5 m x4			0,9 m + 1,5 m x4			0,9 m + 1,5 m x6			1,25 m + 1,5 m x4		
BOX 3/3			BOX 3/3			BOX 3/3			BOX 3/3		
Accessory box			Accessory box			Accessory box			Accessory box		
5 Outlaying NOA-fitting x10			5 Outlaying NOA-fitting x10			5 Outlaying NOA-fitting x12			5 Outlaying NOA-fitting x10		
16 Pulpit fitting x4			16 Pulpit fitting x4			16 Pulpit fitting x4			16 Pulpit fitting x4		
17 Plastic plug Ø30 x4			17 Plastic plug Ø30 x4			17 Plastic plug Ø30 x4			17 Plastic plug Ø30 x4		
18 Plastic plug Ø35 x2			18 Plastic plug Ø35 x2			18 Plastic plug Ø35 x2			18 Plastic plug Ø35 x2		
Connector for stanchion bases			Connector for stanchion bases			Connector for stanchion bases			Connector for stanchion bases		
Tube Ø25			Tube Ø25			Tube Ø25			Tube Ø25		
14 0,55 x6			14 0,55 x6			14 0,55 x8			14 0,55 x6		
15 0,2 x6			15 0,2 x6			15 0,2 x8			15 0,2 x6		
5 NOA fitting x6			5 NOA fitting x6			5 NOA fitting x8			5 NOA fitting x6		
7 Bushing Ø25 x6			7 Bushing Ø25 x6			7 Bushing Ø25 x8			7 Bushing Ø25 x6		
10 Carriage bolt M8x40 x6			10 Carriage bolt M8x40 x6			10 Carriage bolt M8x40 x8			10 Carriage bolt M8x40 x6		
8 Wing nut M8 x6			8 Wing nut M8 x6			8 Wing nut M8 x8			8 Wing nut M8 x6		
Connection box KU3			Connection box KU3			Connection box KU4			Connection box KU3		
2 T-connection, threaded x10			2 T-connection, threaded x10			2 T-connection, threaded x12			2 T-connection, threaded x10		
T-connection, unthreaded x10			T-connection, unthreaded x10			T-connection, unthreaded x9			T-connection, unthreaded x10		
Allen bolt M10x35 x10			Allen bolt M10x35 x10			Allen bolt M10x35 x12			Allen bolt M10x35 x10		
3 Hex key x1			3 Hex key x1			3 Hex key x1			3 Hex key x1		
Lock box LU3			Lock box LU3			Lock box LU4			Lock box LU3		
12 Plastic lock x10			12 Plastic lock x10			2 T-connection, unthreaded x3			12 Plastic lock x10		
6 Carriage bolt M8x40 x10			6 Carriage bolt M8x40 x10			12 Plastic lock x12			6 Carriage bolt M8x40 x10		
4 Wing nut M8 x10			4 Wing nut M8 x10			6 Carriage bolt M8x40 x12			4 Wing nut M8 x10		
13 Knob M8 x10			13 Knob M8 x10			4 Wing nut M8 x12			13 Knob M8 x10		
11 Bolt M8x25 x10			11 Bolt M8x25 x10			13 Knob M8 x12			11 Bolt M8x25 x10		
						11 Bolt M8x25 x12					

10m (10/4<3,7m)		art nr 10424	11m (11/3<3,7m)		art nr 10433	11m (11/4<3,7m)		art nr 10434	11m (11/5<4,2m)		art nr 10438
Part		Qty	Part		Qty	Part		Qty	Part		Qty
BOX 1/3			BOX 1/3			BOX 1/3			BOX 1/3		
19 Overlaying tube (Ø35)			19 Overlaying tube (Ø35)			19 Overlaying tube (Ø35)			19 Overlaying tube (Ø35)		
2 m		-	2 m		x3	2 m		x3	2 m		x3
2,5 m		x4	2,5 m		x2	2,5 m		x2	2,5 m		x2
23 Overlaying lock		x3	23 Overlaying lock		x4	23 Overlaying lock		x4	23 Overlaying lock		x4
20 Outlaying tube (Ø30)			20 Outlaying tube (Ø30)			20 Outlaying tube (Ø30)			20 Outlaying tube (Ø30)		
2 m		-	2 m		x6	2 m		x6	2 m		x6
2,5 m		x8	2,5 m		x4	2,5 m		x4	2,5 m		x4
24 Outlaying lock		x6	24 Outlaying lock		x8	24 Outlaying lock		x8	24 Outlaying lock		x8
BOX 2/3			BOX 2/3			BOX 2/3			BOX 2/3		
21 Tubes for pulpit/pushpit legs			21 Tubes for pulpit/pushpit legs			21 Tubes for pulpit/pushpit legs			21 Tubes for pulpit/pushpit legs		
Ø35 Ø30 (fork end fittings)			Ø35 Ø30 (fork end fittings)			Ø35 Ø30 (fork end fittings)			Ø35 Ø30 (fork end fittings)		
0,6 m + 1,5 m		x2	0,6 m + 1,5 m		x2	0,6 m + 1,5 m		x2	0,9 m + 1,5 m		x2
1,25 m+ 1,5 m		x2	1,25 m+ 1,5 m		x2	1,25 m+ 1,5 m		x2	1,5 m + 2 m		x2
22 Tubes for deck legs			22 Tubes for deck legs			22 Tubes for deck legs			22 Tubes for deck legs		
Ø35 Ø30			Ø35 Ø30			Ø35 Ø30			Ø35 Ø30		
1,25 m+ 1,5 m		x8	1,25 m+ 0,9 m		x2	1,25 m+ 1,5 m		x8	1,25 m+ 0,9 m		x2
			1,25 m+ 1,5 m		x4				1,25 m+ 1,5 m		x2
									1,5 m + 1,5 m		x2
									2 m+ 1,5 m		x4
BOX 3/3			BOX 3/3			BOX 3/3			BOX 3/3		
Accessory box			Accessory box			Accessory box			Accessory box		
5 Outlaying NOA-fitting		x12	5 Outlaying NOA-fitting		x10	5 Outlaying NOA-fitting		x12	5 Outlaying NOA-fitting		x14
16 Pulpit fitting		x4	16 Pulpit fitting		x4	16 Pulpit fitting		x4	16 Pulpit fitting		x4
17 Plastic plug Ø30		x4	17 Plastic plug Ø30		x4	17 Plastic plug Ø30		x4	17 Plastic plug Ø30		x4
18 Plastic plug Ø35		x2	18 Plastic plug Ø35		x2	18 Plastic plug Ø35		x2	18 Plastic plug Ø35		x2
Connector for stanchion bases			Connector for stanchion bases			Connector for stanchion bases			Connector for stanchion bases		
Tube Ø25			Tube Ø25			Tube Ø25			Tube Ø25		
14 0,55		x8	14 0,55		x6	14 0,55		x8	14 0,55		x10
15 0,2		x8	15 0,2		x6	15 0,2		x8	15 0,2		x10
5 NOA fitting		x8	5 NOA fitting		x6	5 NOA fitting		x8	5 NOA fitting		x10
7 Bushing Ø25		x8	7 Bushing Ø25		x6	7 Bushing Ø25		x8	7 Bushing Ø25		x10
10 Carriage bolt M8x40		x8	10 Carriage bolt M8x40		x6	10 Carriage bolt M8x40		x8	10 Carriage bolt M8x40		x10
8 Wing nut M8		x8	8 Wing nut M8		x6	8 Wing nut M8		x8	8 Wing nut M8		x10
Connection box KU4			Connection box KU3			Connection box KU4			Connection box KU5		
2 T-connection, threaded		x12	2 T-connection, threaded		x10	2 T-connection, threaded		x12	2 T-connection, threaded		x14
T-connection, unthreaded		x9	T-connection, unthreaded		x10	T-connection, unthreaded		x9	T-connection, unthreaded		x7
Allen bolt M10x35		x12	Allen bolt M10x35		x10	Allen bolt M10x35		x12	Allen bolt M10x35		x14
3 Hex key		x1	3 Hex key		x1	3 Hex key		x1	3 Hex key		x1
Lock box LU4			Lock boxnLU3			Lock box LU4			Lock box LU5		
2 T-connection, unthreaded		x3	12 Plastic lock		x10	5 T-connection, unthreaded		x3	5 T-connection, unthreaded		x7
12 Plastic lock		x12	6 Carriage bolt M8x40		x10	12 Plastic lock		x12	12 Plastic lock		x14
6 Carriage bolt M8x40		x12	4 Wing nut M8		x10	6 Carriage bolt M8x40		x12	6 Carriage bolt M8x40		x14
4 Wing nut M8		x12	13 Knob M8		x10	4 Wing nut M8		x12	4 Wing nut M8		x14
13 Knob M8		x12	11 Bolt M8x25		x10	13 Knob M8		x12	13 Knob M8		x14
11 Bolt M8x25		x12				11 Bolt M8x25		x12	11 Bolt M8x25		x14

<div><div>T-connection ø35 mm SKU 10351</div><div>F1</div><div><div>Allen bolt M10x35</div><div>Alu-half (pair)</div><div>Hex key 8 mm</div></div><div><div>1</div><div>2</div><div>3</div></div></div>	<div><div>NOA-Fitting Ø25 mm SKU 10802</div><div>F2</div><div><div>M8</div><div>NOA fitting</div><div>M8x40</div><div>Ø25 SKU 11510</div></div><div><div>4</div><div>5</div><div>6</div><div>7</div></div></div>	<div><div>Outlaying NOA-Fitting Ø30 mm SKU 10305</div><div>F3</div><div><div>M8</div><div>Outlaying fitting</div><div>M8x40</div></div><div><div>4</div><div>5</div><div>6</div></div></div>	<div><div>Telescopic lock plastic SKU 10360</div><div>F4</div><div><div>M8x25</div><div>Plastic lock</div><div>Knob M8 SKU 11709</div></div><div><div>11</div><div>12</div><div>13</div></div></div>	<div><div>Outlaying stanchion SKU 10302</div><div>F5</div><div><div>NOA-Fitting Ø25 mm SKU 10802</div><div>Tube Ø25 mm + fitting</div><div>Stanchion connector SKU 10369</div></div><div><div>F2</div><div>14</div><div>15</div></div></div>	<div><div>Pulpit fitting SKU 10304</div><div>16</div><div>End plug Ø30 SKU 11524</div><div>17</div><div>End plug Ø35 SKU 11525</div><div>18</div><div>Overlaying tube Ø35 2,5m SKU 10340 2m SKU 10341</div><div>19</div><div>Outlaying tube Ø30 2 m SKU 10534 2,5 m SKU 10535</div><div>20</div><div>Telescopic leg Ø35+30</div><div>21</div><div>Telescopic leg Ø35+30</div><div>22</div><div>Overlaying lock SKU 10356</div><div>23</div><div>Outlaying lock SKU 10361</div><div>24</div><div><div>Optional stanchion bases for peg (not included)/ Valfria stolpar för tapp (ingår ej)</div><div>Stanchion connector SKU 10371</div><div>C</div></div></div>
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12m (12/4<4,2m) art nr 10446

Part	Qty
BOX 1/3	
19 Overlaying tube (Ø35) 2 m	x1
2,5 m	x4
23 Overlaying lock	x4
20 Outlaying tube (Ø30) 2 m	x2
2,5 m	x8
24 Outlaying lock	x8
BOX 2/3	
21 Tubes for pulpit/pushpit legs Ø35 Ø30 (fork end fittings) 0,9 m + 1,5 m	x2
1,25 m+ 2 m	x2
22 Tubes for deck legs Ø35 Ø30 1,25 m+ 0,9 m	x2
1,5 m + 1,5 m	x4
2 m + 1,5 m	x2
BOX 3/3	
Accessory box	
5 Outlaying NOA-fitting	x12
16 Pulpit fitting	x4
17 Plastic plug Ø30	x4
18 Plastic plug Ø35	x2
Connector for stanchion bases Tube Ø25	
14 0,55	x8
15 0,2	x8
F2 NOA fitting	x8
7 Bushing Ø25	x8
10 Carriage bolt M8x40	x8
8 Wing nut M8	x8
Connection box KU4	
2 T-connection, threaded	x12
T-connection, unthreaded	x9
Allen bolt M10x35	x12
3 Hex key	x1
Lock box LU4	
3 T-connection, unthreaded	x3
12 Plastic lock	x12
6 Carriage bolt M8x40	x12
4 Wing nut M8	x12
13 Knob M8	x12
11 Bolt M8x25	x12

12m (12/5<4,2m) art nr 10447

Part	Qty
BOX 1/3	
19 Overlaying tube (Ø35) 2 m	x1
2,5 m	x4
23 Overlaying lock	x4
20 Outlaying tube (Ø30) 2 m	x2
2,5 m	x8
24 Outlaying lock	x8
BOX 2/3	
21 Tubes for pulpit/pushpit legs Ø35 Ø30 (fork end fittings) 0,9 m + 1,5 m	x2
1,5 m + 2 m	x2
22 Tubes for deck legs Ø35 Ø30 1,25 m+ 0,9 m	x2
1,25 m + 1,5 m	x2
1,5 m + 1,5 m	x2
2 m + 1,5 m	x4
BOX 3/3	
Accessory box	
5 Outlaying NOA-fitting	x14
16 Pulpit fitting	x4
17 Plastic plug Ø30	x4
18 Plastic plug Ø35	x2
Connector for stanchion bases Tube Ø25	
14 0,55	x10
15 0,2	x10
F2 NOA fitting	x10
7 Bushing Ø25	x10
10 Carriage bolt M8x40	x10
8 Wing nut M8	x10
Connection box KU5	
2 T-connection, threaded	x14
T-connection, unthreaded	x7
Allen bolt M10x35	x14
3 Hex key	x1
Lock box LU5	
5 T-connection, unthreaded	x7
12 Plastic lock	x14
6 Carriage bolt M8x40	x14
4 Wing nut M8	x14
13 Knob M8	x14
11 Bolt M8x25	x14

13m (13/5<4,2m) art nr 10461

Part	Qty
BOX 1/3	
19 Overlaying tube (Ø35) 2 m	x4
2,5 m	x2
23 Overlaying lock	x5
20 Outlaying tube (Ø30) 2 m	x8
2,5 m	x4
24 Outlaying lock	x10
BOX 2/3	
21 Tubes for pulpit/pushpit legs Ø35 Ø30 (fork end fittings) 0,9 m + 1,5 m	x2
1,5 m + 2 m	x2
22 Tubes for deck legs Ø35 Ø30 1,25 m+ 0,9 m	x2
1,25 m + 1,5 m	x2
1,5 m + 1,5 m	x2
2 m + 1,5 m	x4
BOX 3/3	
Accessory box	
5 Outlaying NOA-fitting	x14
16 Pulpit fitting	x4
17 Plastic plug Ø30	x4
18 Plastic plug Ø35	x2
Connector for stanchion bases Tube Ø25	
14 0,55	x10
15 0,2	x10
F2 NOA fitting	x10
7 Bushing Ø25	x10
10 Carriage bolt M8x40	x10
8 Wing nut M8	x10
Connection box KU5	
2 T-connection, threaded	x14
T-connection, unthreaded	x7
Allen bolt M10x35	x14
3 Hex key	x1
Lock box LU5	
5 T-connection, unthreaded	x7
12 Plastic lock	x14
6 Carriage bolt M8x40	x14
4 Wing nut M8	x14
13 Knob M8	x14
11 Bolt M8x25	x14

14m (14/5<4,2m) art nr 10465

Part	Qty
BOX 1/3	
19 Overlaying tube (Ø35) 2 m	x2
2,5 m	x4
23 Overlaying lock	x5
20 Outlaying tube (Ø30) 2 m	x4
2,5 m	x8
24 Outlaying lock	x10
BOX 2/3	
21 Tubes for pulpit/pushpit legs Ø35 Ø30 (fork end fittings) 0,9 m + 1,5 m	x2
1,5 m + 2 m	x2
22 Tubes for deck legs Ø35 Ø30 1,25 m+ 0,9 m	x2
1,25 m + 1,5 m	x2
1,5 m + 1,5 m	x2
2 m + 1,5 m	x4
BOX 3/3	
Accessory box	
5 Outlaying NOA-fitting	x14
16 Pulpit fitting	x4
17 Plastic plug Ø30	x4
18 Plastic plug Ø35	x2
Connector for stanchion bases Tube Ø25 0,55	x10
15 Tube Ø25 0,2	x10
F2 NOA fitting	x10
7 Bushing Ø25	x10
10 Carriage bolt M8x40	x10
8 Wing nut M8	x10
Connection box KU5	
2 T-connection, threaded	x14
T-connection, unthreaded	x7
Allen bolt M10x35	x14
3 Hex key	x1
Lock box LU5	
5 T-connection, unthreaded	x7
12 Plastic lock	x14
6 Carriage bolt M8x40	x14
4 Wing nut M8	x14
13 Knob M8	x14
11 Bolt M8x25	x14

15 (15/5<5m) art nr 10466

Part	Qty
BOX 1/3	
19 Overlaying tube (Ø35) 2 m	-
2,5 m	x6
23 Overlaying lock	x5
20 Outlaying tube (Ø30) 2 m	-
2,5 m	x12
24 Outlaying lock	x10
BOX 2/3	
21 Tubes for pulpit/pushpit legs Ø35 Ø30 (fork end fittings) 0,9 m + 1,5 m	x2
2 m + 2 m	x2
22 Tubes for deck legs Ø35 Ø30 1,25 m+ 0,9 m	x2
1,5 m + 1,5 m	x2
2 m + 2 m	x6
BOX 3/3	
Accessory box	
5 Outlaying NOA-fitting	x14
16 Pulpit fitting	x4
17 Plastic plug Ø30	x4
18 Plastic plug Ø35	x2
Connector for stanchion bases Tube Ø25 0,55	x10
15 Tube Ø25 0,2	x10
F2 NOA fitting	x10
7 Bushing Ø25	x10
10 Carriage bolt M8x40	x10
8 Wing nut M8	x10
Connection box KU5	
2 T-connection, threaded	x14
T-connection, unthreaded	x7
Allen bolt M10x35	x14
3 Hex key	x1
Lock box LU5	
5 T-connection, unthreaded	x7
12 Plastic lock	x14
6 Carriage bolt M8x40	x14
4 Wing nut M8	x14
13 Knob M8	x14
11 Bolt M8x25	x14

16 (16/5<5m) art nr 10467

Part	Qty
BOX 1/3	
19 Overlaying tube (Ø35) 2 m	x3
2,5 m	x4
23 Overlaying lock	x6
20 Outlaying tube (Ø30) 2 m	x6
2,5 m	x8
24 Outlaying lock	x12
BOX 2/3	
21 Tubes for pulpit/pushpit legs Ø35 Ø30 (fork end fittings) 0,9 m + 1,5 m	x2
2 m + 2 m	x2
22 Tubes for deck legs Ø35 Ø30 1,25 m+ 0,9 m	x2
1,5 m + 1,5 m	x2
2 m + 2 m	x6
BOX 3/3	
Accessory box	
5 Outlaying NOA-fitting	x14
16 Pulpit fitting	x4
17 Plastic plug Ø30	x4
18 Plastic plug Ø35	x2
Connector for stanchion bases Tube Ø25 0,55	x10
15 Tube Ø25 0,2	x10
F2 NOA fitting	x10
7 Bushing Ø25	x10
10 Carriage bolt M8x40	x10
8 Wing nut M8	x10
Connection box KU5	
2 T-connection, threaded	x14
T-connection, unthreaded	x7
Allen bolt M10x35	x14
3 Hex key	x1
Lock box LU5	
5 T-connection, unthreaded	x7
12 Plastic lock	x14
6 Carriage bolt M8x40	x14
4 Wing nut M8	x14
13 Knob M8	x14
11 Bolt M8x25	x14



Outlaying frame - Maintenance and assembly tips

NOA - a Boatsystem Group brand

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Verify all parts before beginning the assembly process, it is important to make some preparations to ensure a smooth setup. First, verify that all the parts are included in the packaging. This will ensure that you have everything you need for the assembly. To save packaging space smaller tubes might be inserted into the larger ones. Depends on frame model. Also consider marking all parts with tape or a pen for easier identification during the assembly process.

Assembly at home and mark the parts at home for the first time and label it. Also consider marking all parts with tape or a pen for easier identification during the assembly process. Use different colored tape or marker pens. Additionally, it is beneficial to note or mark the center point of the tarpaulin. This will aid in positioning and aligning the tarpaulin onto the frame. The better the preparation, the easier it is to set up the stand and tarpaulin. If multiple people are involved in the assembly, make sure that each person has an 8mm Allen key available. This tool will be needed for tightening screws and ensuring a secure construction. In case you need additional Allen keys, they can be purchased from us.

Assembly the telescopic lock to streamline the assembly process, follow these steps. Begin by installing the black plastic telescope locks onto the corresponding sections of the legs. This will secure the legs in place and prevent unwanted movement.



1. Attach the lock to the hole



3. Use left thumb to hold lock in place



4. Twist the lock until it snap on the tube

Mount the T-connectors onto the frame. Pay attention to the small protrusion on one side of each T-connector, as it should align with the corresponding hole on the telescope leg. This feature helps prevent the T-connectors from slipping out of position.



1. Position the spike to the hole on the tube

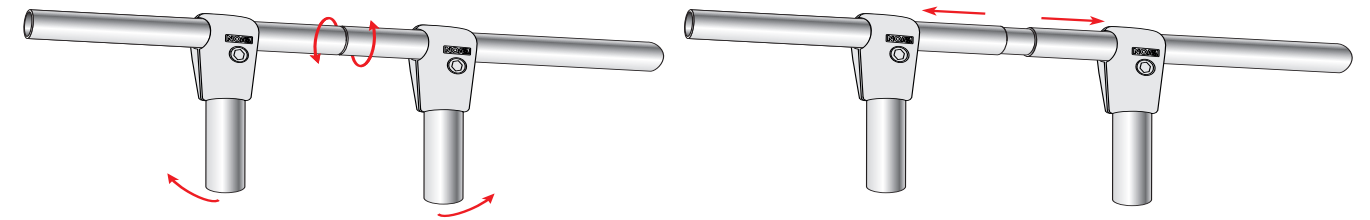


2. Hold the half with thread and spike



3. Put on the second half and fasten hex screw

Disassembling If you encounter difficulties when disassembling the overlay tube, using two T-connectors can provide a better grip. This can be especially helpful in colder weather when it may be challenging to handle the 35mm tube effectively. Note once again that this is only recommended when disassembling the frame system.



Maintenance to keep your setup in good condition, follow these maintenance tips. Ensure that the frame is kept clean. Regularly remove dirt and debris to maintain its appearance and functionality. If needed, apply a small amount of oil to the screws of the T-connectors for smoother operation. However, avoid using oil on the locking mechanism of the overlay tube as it can attract dirt and compromise its functionality. When dismantling the frame from the boat, handle it with care to avoid any potential damage. Although aluminum is strong and lightweight, it can sustain minor damage if mishandled. Treat the components with caution to ensure their longevity and performance.